45 Roman Way, Longridge Road, Preston, Lancs. PR2 5BD. UK Tel: + 44 (0)1772 654441



EFD Denmark Karlebyvej 81, DK 4070 Kirke Hyllinge, Denmark Tel +45 4640 0200

MEAL SPECIFICATION

Issue No. / Version 1	Rev Date: 25/11/2021	Rev No. 02		
Reason for Rev. New spec format				

GENERAL INFORMATION		
GENERAL DESCRIPTION	A freeze dried complete meal. Designed to be rehydrated by the addition of hot water and served.	
LEGAL NAME	Green Beans	
SHELF LIFE	For unopened, undamaged packs, stored as recommended, 25 years from date of production.	
STORAGE CONDITIONS	Store in a cool dry place away from direct sunlight.	
PREPARATION/ REHYDRATION	Mix the contents of the can well. To prepare a single serving: 200g Tin – Add 10g of the dry meal mix into a container. Pour 85ml of boiling water and mix thoroughly. Cover with a lid and let it stand for 8-9 mins. Stir, season to taste and serve. To prepare entire Tin: Remove the three oxygen absorbers from the can. Cover the contents of the can with boiling water. Stir the water into the food until mixed thoroughly. Replace the lid and let the food stand for 8-9 minutes. Stir, season to taste and serve.	

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MEAL SPECIFICATION

Sliced Green Beans EFD Product No: 859300

Issue No. / Version 1	Rev Date: 25/11/2021	Rev No. 02	
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RECIPE			
Ingredients	% Qty	Country of Origin	
IQF Sliced Green Beans	100		

INGREDIENTS LIST

Sliced Green Beans

For allergens, including cereals containing gluten see ingredients in **bold**.

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DECLARATION OF ALLERGENS			
ALLERGENS	Present in Product	On Site (IES)**	On Line
Cereals containing Gluten (wheat, barley, oats, rye etc.) or products thereof	No	Yes	Yes
Egg, or products thereof	No	Yes	Yes
Milk, or products thereof	No	Yes	Yes
Fish, or products thereof	No	Yes	Yes
Crustacea, or products thereof	No	Yes	Yes
Molluscs, or products thereof	No	Yes	Yes
Nuts or traces of nuts, or products thereof	No	No	No
Sesame seeds, or products thereof	No	No	No
Celery/celeriac, or products thereof	No	Yes	Yes
Mustard, or products thereof	No	Yes	Yes
Soya, or products thereof	No	Yes	Yes
Lupin, or products thereof	No	No	No
Peanuts, or products thereof	No	No	Not certified as a nut free site
Sulphur/sulphites, or products thereof	No	No	No

^{**} Where the materials indicated are handled within the same production facility, audited procedures are in place to minimize any risk of cross contamination.

DIETARY INTOLERANCE DATA			
SENSITIVE CONTENT	Yes / No	MATERIAL HANDLED WITHIN THE SAME PRODUCTION FACILITY (IES)**	COMMENTS
Coconut	No	Yes	
Maize / Maize Derivatives	No	Yes	
Pulses / Legumes or derivatives	No	Yes	
Pine Nuts / Pine Kernels / Chestnuts	No	No	
Cottonseed Flour	No	No	
Seed & Derivatives Excl. Oils	No	No	
Seed Oil refined to SCOPA Std	No	Yes	
Seed Oil not to SCOPA Std	No	No	
Mushrooms / Mushroom products	No	No	
Yeast	No	Yes	
Additives	No	Yes	
Preservatives	No	Yes	
Natural Colours	No	Yes	
Artificial Colours	No	No	_
Natural Flavours	No	Yes	
Artificial Flavours	No	Yes	

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MSG (Monosodium glutamate)	No	No	
HVP (Hydrolysed Veg. Protein)	No	No	
BHA/BHT (E320, E321)	No	Yes	
Fruit & Derivatives	No	Yes	
Umbelliferae excluding celery (carrot, parsnip, parsley, dill, coriander, cumin, fennel, chervil etc.)	No	Yes	
Honey	No	Yes	
Garlic	No	Yes	
Sorbates / Benzoates	No	No	
Polyols	No	No	
Histamine	No	No	
Hydrogenated Oils and Fats	No	No	
Chilli or derivatives	No	Yes	
Ginger or derivatives	No	Yes	
Cinnamon or derivatives	No	Yes	
Animal Products: Beef	No	Yes	
Animal Products: Pork	No	Yes	
Animal Products: Lamb	No	Yes	
Animal Products: Poultry	No	Yes	
Animal Products: Other	No	Yes	
Added Sugar	No	N/A	
Added Salt	No	N/A	

DIET SUITABILITY:			
Ovo-lacto Vegetarians Yes Coeliacs No			
Vegans	Yes	Diabetics	No
Kosher Not certified Low Sodium No			
Halal	Not certified	Organic	No

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NUTRITIONAL INFORMATION			
Typical Values	Per 100g (As Sold)	Method	
Energy	2074kJ/493kcal	Analysis	
Fat (g)	1.0	Analysis	
of which saturates (g)	0.0	Analysis	
Carbohydrate (g)	83.0	Analysis	
of which sugars (g)	21.0	Analysis	
Fibre (g)	40.0	Analysis	
Protein (g)	18.0	Analysis	
Salt (g)	0.20	Analysis	

MICROBIOLOGICAL STANDARDS			
	Accept (cfu/g)	Reject (cfu/g)	
E. coli	10	>10	
Enterobacteriaceae	100	10 x 10 ²	
Moulds	10 x 10 ²	10 x 10 ³	
Total Aerobic Colony count @ 30°C	10 x 10 ³	10 x 10 ⁴	
Yeasts	10 x 10 ²	10 x 10 ³	
B. cereus	100	10 x 10 ³	
C. perfringens	20	10 x 10 ³	
Salmonella (25g sample)	n/a	Positive	

LEGISLATIVE INFORMATION			
PESTICIDE RESIDUES	In compliance with the current UK, and EU legislation		
HEAVY METAL RESIDUES	In compliance with the current UK, and EU legislation		
ADDITIVES (where relevant)	In compliance with the current UK, and EU legislation		
PACKING MATERIAL	In compliance with the current UK, and EU legislation		
MARKING	In compliance with the current UK, and EU legislation		
AFLATOXIN	In compliance with the current UK, and EU legislation		

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PACKAGING INFORMATION:				
Primary Packaging:				
Description	Beaded Aluminum Tin with a Pre Printed Label.			
Composition	Food Grade Packaging – compliant with EU Regulations.			
Safety Info	To ensure product freshness, each pouch contains an oxygen scavenger packet, designed for food industry use. (Contains activated iron powder, silicon dioxide, activated carbon, electrolyte materials).			
Closure	Clear Lid. Tamper Proof metallic seal.			
Date coding	Printed onto front face of film (Best Before)			
Suitable for Recycling	Yes			
Secondary Packaging:				
Description	Carton Board Case			
Closure	Top and bottom seal with tape			
Date coding	On the label			
Contents	6 Tins			
Suitable for recycling	Yes			
Palletisation				
Description	Euro Pallet			
Materials	Wood			
Dimensions	1200mm x 800mm			
Method of stabilizing	Virgin LLDPE shrink wrap			
Date Coding	N/A			
Configuration	7 boxes per layer; 7 layers per pallet; 49 boxes per pallet			
Suitable for recycling	Yes			

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European Freeze Dry Ltd. reserves the right to amend this specification in whole or in part, but undertakes to agree any such changes with the customer in advance.

Signed:

Date: 25th November 2021

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Please note this specification is the property of European Freeze Dry and as such is confidential, unauthorised copying is not allowed.

Customer Approval

Company:

Name & Position:

Date:

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